

Work Order ID 111347

Monday, January 13, 2014 1:39:15 PM

111347

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Item ID: D350-727-045 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: Stop ***NS2***
Item Name: Wearplate, Full Length Fits LH or RH
Start Date: 1/13/2014 Start Qty: 6.00 ***6*** Cust Item ID:
Required Date: 1/15/2014 Req'd Qty: 6.00 ***6*** Customer:
Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D350-727	Rev A								

100

100

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile and create labels per PPP D350-727-045 CHG002

0.00

0.00

DAS
6
9-89

110

110

Packaging

Packaging

Pick Kit

Memo

0.00

0.00

DAS
32
9-89

120

120

QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

DAS
6
9-89

14/1/13

CX

DAS
32
9-89

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Item ID: D350-727-045

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Wearplate, Full Length Fits LH or RH

Stop ***NS2***

Start Date: 1/13/2014 Start Qty: 6.00

6

Cust Item ID:

Required Date: 1/15/2014 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-727-045 Location <u>002A</u> PPP Rev: _____								
							DAS 6 0-69 14-1-13		
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

14-01-13

MF
14-1-13

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Parent Item: D350-727-045

Start Date: 1/13/2014**Required Date:** 1/15/2014

Parent Item Name: Wearplate, Full Length Fits LH or RH

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A05.05.12New issueKJ/JLM
VERF:EC

IPP REV:B 12.04.11 AS PER ECN 12-546 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3319-1		Manufactured	No			110	Each	11.0000	1	6		DAS 32 9-89	
Forward Wearplate													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		2							
				85702		2							
				ST500		9							
				105394		2							
				106263		7				106263			
D3319-3		Manufactured	No			110	Each	3.0000	1	6		DAS 32 9-89	
Full-Length Wearplate													
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		2							
				86861		2							
				ST501		1							
				105367		1							

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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
IIN D350-727	Rev A								

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D350-727-045 CHG002

MLJ 14-01-13



110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control